

# Welcome!

# Webinar #17: Total Plant Cost in Thermoflex 21 Nov 2017

### Agenda:

- \* Introduction
- PEACE Components in Thermoflex
- Cost estimation in TFX, traditional approach
- Plant Assembly and Total Plant Cost
- Economic & Financial Assumptions
- Non Flowsheet components
- Results and Techno Economic Optimization
- \* Q & A Session



# **Thermoflow Training and Support**

- Standard Training
- On site training course
- Advanced Workshop
- Webinars when new version is released
- Help, Tutorials, PPT, Videos
- Technical Support

## → Feature Awareness Webinars



## **Feature Awareness Webinars**

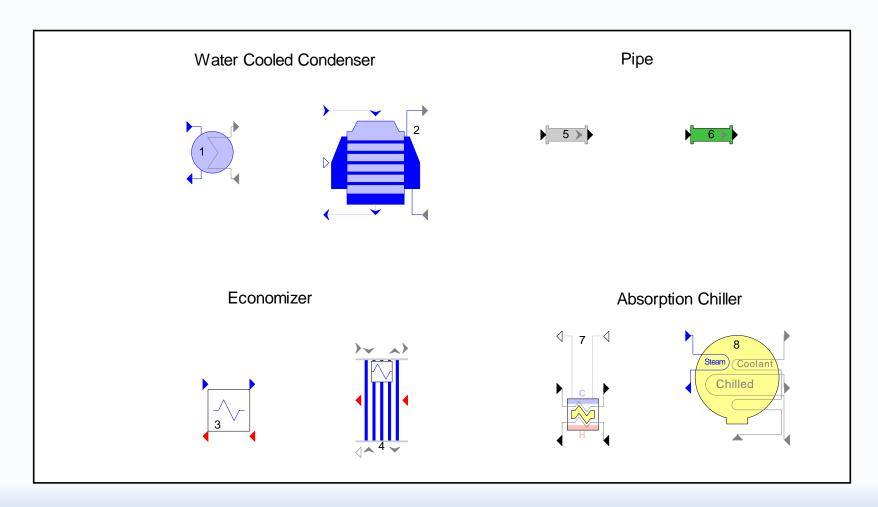
- 1- Assemblies in TFX
  - 2- Scripts in Thermoflow programs, GTP-GTM-TFX
  - 3- Multi Point Design in GTP-GTM
  - 4- Reciprocating Engines in TFX
  - 5- TIME in GTM
  - 6- Matching ST Perfromance in STP
  - 7- Modeling Solar Systems in TFX
  - 8- Combining THERMOFLEX & Application-Specific Programs
  - 9- Methods & Methodology in GT PRO & STEAM PRO
- 10- Supplementary Firing & Control Loops in GT PRO & GT MASTER
- 11- The Wind Turbine Feature in Thermoflex
- 12- Modelling GT's in Thermoflow programas-1
- 13- Thermoflex for on line and off line performance monitoring
- 14- Tflow 27, what's new
- 15- Modelling GT's in Thermoflow programas-2
- 16- Multi Point Design in GTP-GTM

17- Total Plant Cost in Thermoflex

3

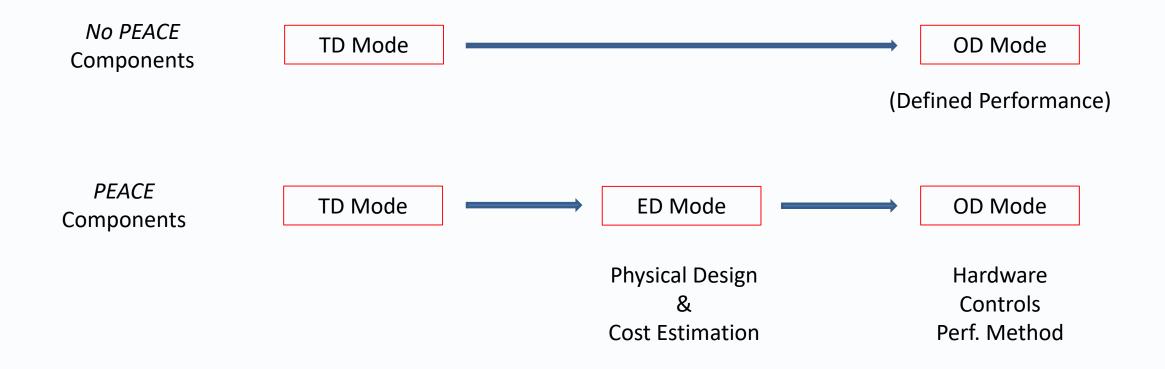


## **Thermoflex PEACE & no PEACE Components**





# **Thermoflex PEACE & no PEACE Components**



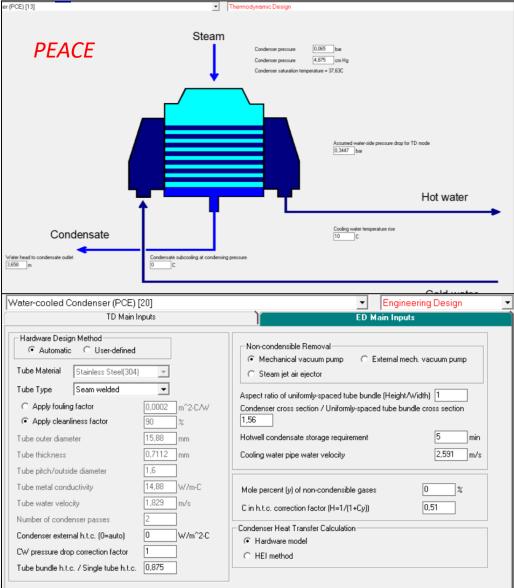
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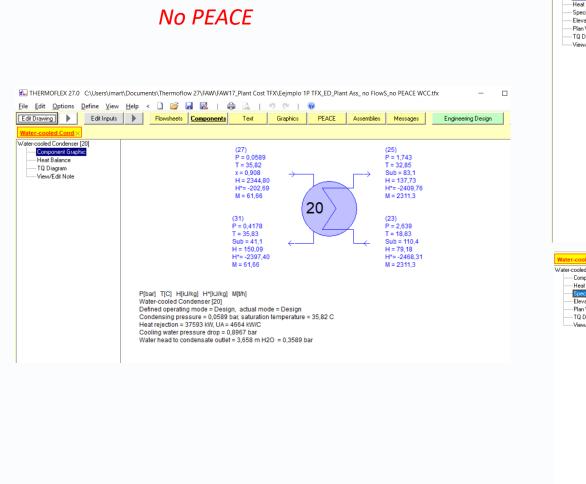
# Thermoflex PEACE & no PEACE Components

#### No PEACE

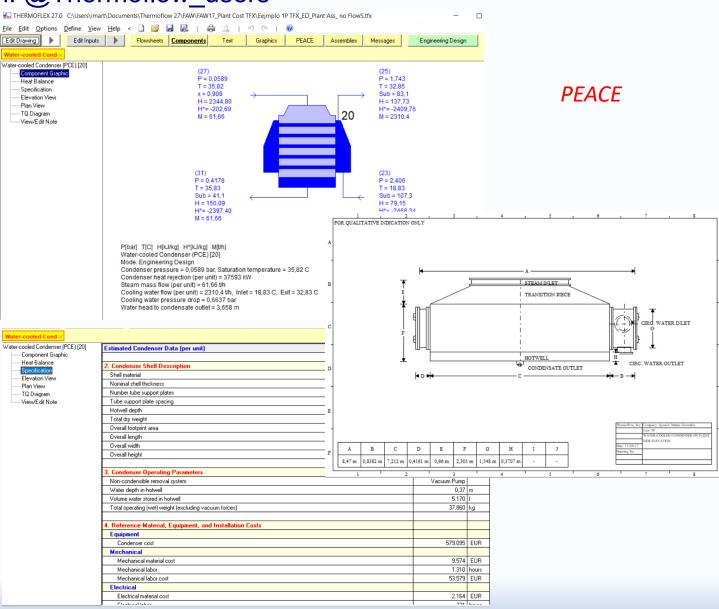
Site Menu	Components	Miscellaneous	Gen/Motors	Plant Assembly	Non-Flowsheet	Econ
Water-cooled Co	cooled Condenser [35] le ign point condenser pressure ign point cooling water temperature rise ign point minimum pinch densate subcooling er head to condensate outlet ign point cooling water head loss rnal pump overcomes cooling water head loss perficiency design status design cooling water as % of nominal ign point steam-side thermal resistance/total resistance ign point tube wall & fouling resistance/total resistance ign point tube wall & fouling resistance/total resistance minal steam massflow initial water massflow		•	0 - Design		
1. Mode						0 - Design
2. Design point c	ondenser pressure				bar	0,065
3. Design point c	ooling water tempera	ture rise			C	10
4. Design point m	inimum pinch				C	2
5. Condensate su	bcooling				C	0
6. Water head to	condensate outlet				m	3,6576
7. Design point c	ooling water head lo	\$\$			m	9,144
3. Internal pump o	overcomes cooling #	ater head loss				0 - No
9. Pump efficienc	у				%	NA
0. Off-design stal	tus					NA
1. Off-design coo	ling water as % of n	ominal			%	NA
2. Design point s	team-side thermal re	sistance/total resista	ance			NA
3. Design point w	ater-side thermal re	sistance/total resista	nce			NA
4. Design point t	ube wall & fouling re	sistance/total resista	ince			NA
5. Nominal steam	massflow				t/h	NA
6. Nominal water	massflo <del>w</del>				t/h	NA
7. Nominal UA					kW/C	NA
8. Correction fac	tor for overall h.t.c.					NA
9. Water-side flo	w resistance coeffic	ient			10^3*m^-4	NA
0. Scaling expon	ent for steam-side h.	t.c w/ steam flow				NA
1 Scaling expon	ent for water-side h.	t.c.w/ water flow				NA



# Thermoflex PEACE & no PEACE Components

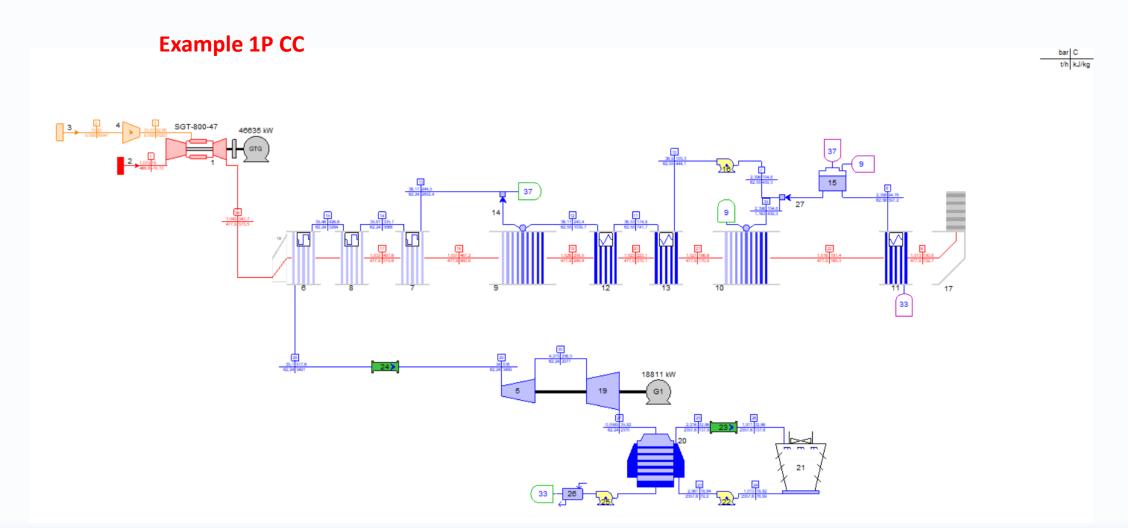


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#### Example 1P CC

(Reference: File imported from GT Pro)

- 1. TD Mode  $\rightarrow$  No Cost
- 2. ED Mode, no Assemblies
- 3. ED Mode, ST and HRSG Assemblies
- 4. ED Mode, Plant Assembly, no Non-Flowsheets components
- 5. ED Mode, Plant Asembly & Non-Flowsheet components from GTP
- 6. ED Mode, Plant Asembly & Non-Flowsheet components from GTP, Economics from GTP



#### Pipe

2. Reference Material, Equipment, and Installation Costs		
Mechanical		
Pipe cost	27.000	EUR
Fitting cost	2.840	EUR
Miscellaneous field material and equipment cost	14.920	EUR
Mechanical labor	1453,9	hours
Mechanical labor cost	59.600	EUR
3. Cost Summary		
Total reference installed cost	104.350	EUR
Total installed cost adjustment factor		
Total estimated installed cost		EUR

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### website: www.Thermoflow.ir Telegram: @Thermoflow\_users Cost Estimation in Thermoflex

#### WC Condenser

Estimated Condenser Data (per unit)		
4. Reference Material, Equipment, and Installation Costs		
Equipment		
Condenser cost	480.515	EUR
Mechanical		
Mechanical material cost	7.727	EUR
Mechanical labor	1.050	hours
Mechanical labor cost	43.238	EUR
Electrical		
Electrical material cost	1.746	EUR
Electrical labor	186	hours
Electrical labor cost	7.816	EUR
Civil		
Foundation concrete volume	41,12	m^3
Foundation material & equipment cost	33.929	EUR
Excavation/backfill volume	129	m^3
Excavation/backfill material and equipment cost	5.817	EUR
Civil labor	1.290	hours
Civil labor cost	41.786	EUR
5. Cost Summary		
Total reference installed cost	622.573	EUR
Total installed cost adjustment factor	1	
Total estimated installed cost	672.269	EUR

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#### **ST Assembly**

STAssembly [1]		
Estimated Steam Turbine Data		
3. Reference Material, Equipment, and Installation Costs		
Equipment		
Steam Turbine Package Cost	5.568.000	EUR
Including:		
- Turbine		
- Generator		
- Exhaust System		
Electrical/Control/Instrumentation Package		
<ul> <li>Lube Oil Package w/ main, auxiliary &amp; emergency pump</li> </ul>		
- Transportation to Site		
Mechanical		
Mechanical material cost	37.160	EUR
Mechanical labor	5.640	hours
Mechanical labor cost	207.950	EUR
Electrical		
Electrical material cost	20.390	EUR
Electrical labor	2.420	hours
Electrical labor cost	91.300	EUR
Transportation & Rigging		
On-site Transportation & Rigging	70.650	EUR
Civil (ST and Laydown Pads)		
Foundation concrete volume		m^3
Foundation material & equipment cost	146.350	
Excavation/backfill volume		m^3
Excavation/backfill material and equipment cost	7.300	
Civil labor	4.420	
Civil labor cost	143.200	EUR
5. Cost Summary		
Total Reference Installed Cost	6.292.000	EUR
Total Installed Cost Adjustment Factor	1	
Total Adjusted Reference Installed Cost	6.292.000	EUR
Total Estimated Installed Cost	6.695.000	EUR



#### **HRSG Assembly**

HRSGAssembly [1]		
Estimated HRSG Data		
Equipment		
Overall HRSG Unit Cost - including:	3.043.000	EUR
Main Stack	471.250	EUR
Mechanical		
Mechanical Labor	10.710	
Mechanical Labor Cost	395.050	EUR
Transportation & Rigging		
On-site Transportation & Rigging	198.450	EUR
Civil		
Foundation Concrete Volume	217	m^3
Civil Labor	4.230	hours
Civil Labor Cost	137.000	EUR
Total Civil Cost	292.200	EUR
Total Cost		
Total Reference Installed Cost	3.928.000	EUR
Total Installed Cost Adjustment Factor	1	
Total Adjusted Reference Installed Cost	3.928.000	EUR
Total Estimated Installed Cost	4.231.000	EUR



# Traditional Approach $\rightarrow$ Sum of Cost of Components

Cost Breakdown	Unit CostCost Adj. Fact	o Ref. Cost	Est. Cost		Deaerator			533.892	560.587	EUR
Sum of Costs for Equipment and PEACE Components		132.248.800	139.140.900	EUR	Deaerator [42]	533.892	1			
HRSG Assembly [1]	1	30.794.840	32.474.380	EUR	Fuel Compressor			2.645.182	2.782.417	EUR
Duct - GT to Horizontal HRSG [19]					Fuel Compressor [3]	2.645.182	1			
Economiser (PCE) [28]								1		
Economiser (PCE) [31]					Gas Turbine (GT PRO)			54.082.080	56.786.180	EUR
Economiser (PCE) [33]					Gas Turbine (GT PRO) [2]	54.082.080	1	1		
Economiser (PCE) [37]										
Evaporator (PCE) [25]					Pump (PCE)			2.441.266	2.569.944	EUR
Evaporator (PCE) [32]					Pump (PCE) [15] - Condenser C.W. Pump	623.870	1			
Evaporator (PCE) [35]					Pump (PCE) [18] - Condensate Forwarding Pump	182.264	1			
Steel Stack [38]					Pump (PCE) [39] - HP Feedwater Pump	1.057.000	1			
Superheater (PCE) [20]					Pump (PCE) [40] - IP Feedwater Pump	578.133	1			
Superheater (PCE) [21]						0101100	•			
Superheater (PCE) [22]					Water-cooled Condenser (PCE)			2.444.783	2.580.655	EUR
Superheater (PCE) [23]					Water-cooled Condenser (PCE) [13]	2.444.783	1			
Superheater (PCE) [24]						2.444.700	1			
Superheater (PCE) [27]					Pipe (PCE)			7.337.467	7.777.418	FUR
Superheater (PCE) [29]					Pipe (PCE) [5] - HPB to HPT	1.171.253	1	1.331.401	1.111.410	LOIN
Superheater (PCE) [30]						316.745	1			
					Pipe (PCE) [9] - Cold Reheat		1			
ST Assembly [1]	1	31.969.250	33.609.320	EUR	Pipe (PCE) [10] - Hot Reheat	1.150.284	1			
ST Group [6]					Pipe (PCE) [12] - LPB to LPT	387.891	1			
ST Group [7]					Pipe (PCE) [14] - Main Circulating Water	4.311.293	1			
ST Group [8]										



## website: www.Thermoflow.ir Cost Estimation in Thermoflex

## Traditional Approach $\rightarrow$ Sum of Cost of Components

Cost Summary	Estimated Cost	
1. Sum of Costs for Equipment and PEACE Components	139.140.900	EUR
2. Sum of User-defined Costs	0	EUR
3. Sum of PEACE Components, Linked Files, and User-defined Costs (Contractor's Internal Cost)	139.140.900	EUR
Contractor's Soft & Miscellaneous Costs	34.798.670	EUR
4. Contractor's Price	173.939.600	EUR
Owner's Soft & Miscellaneous Costs	12.522.680	EUR
5. Total - Owner's Cost (0,899999976158142 EUR per USD) - See Cautionary Note Below	186.462.200	EUR
6. Plant Net Electric Output	444,7	M₩e
Cautionary Note:		
In Simplified PEACE mode, THERMOFLEX does not provide complete plant cost estimates		
as is done in the Comprehensive PEACE mode or in GT PRO and STEAM PRO.		
In Simplified PEACE mode, THERMOFLEX only includes capital cost estimates for PEACE components and for linked GT PRO, GT MASTER, and		
STEAM MASTER files. Complete plant cost estimates often contain features not included in the THERMOFLEX		
model. It is the user's responsibility to carefully review the cost estimate and its scope to ensure suitability		
to the project at hand.		
Costs for features not included in the model should be included via the user-defined cost inputs available from:		
'Edit Inputs' -> 'Economics & Regional Costs' menu -> 'User-Defined Costs' tab.		
* Cost estimates as of August 2017.		



#### website: www.Thermoflow.ir Telegram: @Thermoflow\_users Plant Assembly in Thermoflex

- 1. PEACE Method= Simplified→ Sum of Costs, traditional method= Comprehensive→ Total Plant Cost
- 2. Select "Site Plant Groups": GT+HRSG, ST+Condenser, GT+HRSG+ST (Single Shaft), ...
- 3. Add main components to Site Plant Groups
- 4. Add other components / Include all
- 5. Include Generators
- 6. Include Non-Flowsheets components (pipes, pumps, tanks, ...) and other PEACE inputs
- 7. Regional Costs and Economic Assumptions

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## website: www.Thermoflow.ir Plant Assembly in The rmoflex

PEACE Method C Simplified	Comprehensive		te includes costs from PEA plant, and defined on the [N				
· ·	•	e complete power p	plant, and defined on the [N		r ancillary equipment (	ypically included in a	
ncluded Component			•	Ion-Flowsheet] tab.			
neidded component	(\$	Included Generators					
			efine what's included in the ite Plan Group to add the n			Automatically Include Remaining Available Components	
Available Flowsheet	Components		Flowsheet Componen	nts Included in PEAC	E Plant Assembly		
Gas Turbines (driving ar	•	^	SITE PLAN GROUPS				
Gas Turbine (G			GT (Simple Cycle				
Stacks			HRSG Only				
HRSGs			GT + HRSG				
HRSG Assembl			ST + CONDENS	ER			
Steam Turbines (driving				ER + COOLING TOWER			
ST Assembly [1	]		ST Only				
Condensers			MAIN COOLING				
	Condenser (PCE) [13]			CND (Single Shaft)			
Cooling Towers				CND+CT (Single Shaft)			
Pumps	3] - HP Feedwater Pump		GT+HRSG+ST (				
	5] - Condenser C.W. Pump		OTHERS	110			
	3] - Condensate Forwardin 3] - Condensate Forwardin		PUMPS				
	)] - IP Feedwater Pump	ig r amp	PIPES				
Pipes	oj il rocalitatori amp		FUEL COMPRES	SOBS			
Pipe (PCE) [5] -	HPB to HPT		CHILLERS				
Pipe (PCE) [9] -			AUX COOLING 1	OWERS			
Pipe (PCE) [10]			FIN FAN COOLE	RS			
Pipe (PCE) [12]			COILS				
Pipe (PCE) [14]	- Main Circulating Water		EVAP COOLERS	FOGGERS			
Fuel Compressors			FEEDWATER H	EATERS			
Fuel Compresso	or [3]		DISTRICT HEAT				
Package Boilers			DESALINATION				
Electric Chillers			DESALINATION				
Absorption Chillers			DESALINATION				
Fin Fan Coolers			SOLAR PV FIELI	DS			
Coils			WIND FARMS				
Evap Coolers / Foggers Feedwater Heaters	\$		FANS				



website: www.Thermoflow.ir Plant Assem by him Thermoflex, Non-Flowsheet

🖬 Input Menu - Edit I	Vode						$ \Box$ $\times$
File GTP/GTM/STM							
Site Menu	Components	Miscellaneous	Plant Assembly	Non-Flowsheet	Economics	Regional Costs	<u>O</u> K <u>C</u> ancel
Site Characteristics	Buildings	Electrical	Tanks	Other Piping	Other Pumps	Cooling	Others
Site Site Temperate	✓ Nominal p	lant makeup flowrate	94,63 lpm				Copy Non-Flowsheet Settings to Clipboard
Site soil classification Packed - Somewhat F	Rocky 💌						Paste Non-Flowsheet Settings from Clipboard
Main Cooling Tower Ar These inputs are used the site plan. Organize towers co Maximum number of C	when the model includes m flectively • Organiz	ultiple cooling towers showr e towers individually (plantwise)	non				

## website: www.Thermoflow.ir Plant Assembly in Thermoflex, Economics

H. Input Menu - Edit M	Лоde						- 🗆 X
File GTP/GTM/STM Site Menu	Components	Miscellaneous	Plant Assembly	Non-Flowsheet	Economics	Regional Costs	<u>D</u> K <u>C</u> ancel
Main Inputs	Escalation Ra	ates Contractor's		er's Soft Costs	Yearly 0&M Costs	User-defined Costs	
Fuel LHV price 5.118 EUR/GJ		First year of plant operatio Project life in years Operating hours per year ( Straight line depreciation I (enter 0 for variable depre Depreciable percentage of Debt term in years Debt percentage of total in Debt interest rate	full-load equivalent) fe in years ciation) f total investment	2018 20 8100 15 70 % 9 9		Electricity price 0,045 EUR/kWhr Heat export price 4,265 EUR/GJ Capacity income 0 EUR Captured CO2 export price 0 EUR/tonne Syngas export price 0 EUR/GJ	Copy Economics Inputs to Clipboard Paste Economics Inputs from Clipboard
Imported water price 0 EUR/m^3 Limestone price 19,84 EUR/tonne Lime price 79,37 EUR/tonne CO2 capture solvent pri 1984,2 EUR/tonne Activated carbon price 1984,2 EUR/tonne	ce	Overall tax rate Negative taxes treated as Amount of interest paymer Discount rate for NPV cal Fixed 0&M costs Variable 0&M costs	nt that is NOT tax deductibl	35 % 0 % 15 % 18 EUR/k% 0.0018 EUR/k%		Hydrogen export price 6,825 EUR/GJ Desalinated water price 3,6 EUR/kIG CO2 emission penalty 0 EUR/tonne Annual CO2 emission allow 0 ktonne Combustion waste disposal 0 EUR/tonne FGD waste/byproducts disp 0 EUR/tonne	cost

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#### website: www.Thermoflow.ir

Telegram: @Thermoflow\_users Plant Assembly in Thermoflex, Equipment Data

PEACE Output				—	
File Edit Cost Modifiers					
Preliminary Engineering — Financial					
Equipment Data Cost Report Cash Flow					
Site Piping Pumps Motors	Electrical Tanks		Water Treatment	Miscel	laneous
Estimated Electric Loads	C	ount	Nominal Operating	Nominal Standby	Voltage
			k₩e	k₩e	volts
		85	1.570	904	
1. Pump Motors		15	334	16,5	
Pump (PCE) [16]		1	140	0	480
Pump (PCE) [22]		1	140	0	480
Pump (PCE) [25]		1	20	0	480
Condenser Vacuum Pump		2	14	0	480
Aux Cooling Water Pump (closed loop)		2	8	8	480
Treated Water Pump		1	0,5	0	480
Jockey Fire Pump		1	1,5	0	480
Demin Water Pump		2	0,5	0,5	480
Raw Water Pump 1		1	0,5	0	480
Raw Water Pump 2		1	0,5	0	480
Aux Cooling Water Pump (open loop)		2	8	8	480
2. Cooling Tower Fans		- 4	160		
Wet Cooling Tower (PCE) [21] - Cooling Tower Fan		4	160	0	480
3. Fuel Compressor Motors		2	700	700	
Fuel Compressor [4] - Motor		2	700	700	4.160
4. Air Compressor Motors		2	12	12	
Station Air Compressor		2	12	12	480
5. Water Treatment System Motors		18	9	18	
Misc. Makeup Water Auxiliary Loads		18	9	18	480
6. Bridge Crane		10		70	
GT Bridge Crane hoist motor		1	0	28	480
GT Bridge Crane bridge motor		2	0	5	480
GT Bridge Crane trolley motor		2	0	4,5	480
ST Bridge Crane hoist motor		1	0	24	480
ST Bridge Crane bridge motor		2	0	4,5	480
ST Bridge Crane trolley motor		2	0	4	480

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#### website: www.Thermoflow.ir Telegram: @Thermoflow\_users Plant Assembly in Thermoflex, Cost Report

PEACE Output				— (	
File Edit Cost Modifiers					
Preliminary Engineering	Financial				
Equipment Data	Cost Report Cash Flow				
S	oft & Miscellaneous Costs				
	Buildings	Engineering & Plant Startup	Linked Files & Other Sys	tems	Ì
	Civil	Mechanical	Electrical Assembly & Wiri	ng	Ì
Projec	ct Cost Summary	Specialized Equipment	Other Equipment	-	ጉ
Project Cost Summary (EUR)	<b>_</b>		Ref Cos	t Est Cost	
Power Plant					
I. Specialized Equipment			27.737.00	29.124.000	EUR
II. Other Equipment			2.228.00	2.339.000	EUR
III. Civil			3.702.00	3.933.000	EUR
IV. Mechanical			4.026.00	4.307.000	EUR
V. Electrical Assembly & Wiring	g		1.487.00	1.589.000	EUR
VI. Buildings & Structures			2.583.00		
VII. Engineering & Startup			5.107.00		
VIII. Linked Files & Other System	ms				EUR
Subtotal - Contractor's Interr			46.870.000		
IX. Contractor's Soft & Miscellan	neous Costs		12.272.00		
Contractor's Price			59.142.000		
X. Owner's Soft & Miscellaneous	s Costs		5.323.00		
Total - Owner's Cost	64.465.000	67.799.000	EUR		
Nameplate Net Plant Output			64,13	64,13	M₩e
Price per kW - Contractor's			922,3	969,9	EUR/kW
Cost per kW - Owner's			1005,3	2 1057,2	EUR/kW
* Cost estimates as of Augus	et 2017.				

#### website: www.Thermoflow.ir

#### Telegram: @Thermoflow\_users Plant Assembly in Thermoflex, Financial

PEACE Output			- 🗆
File Edit Cost Modifiers			
Preliminary Engineering     Financial       Equipment Data     Cost Report     Cash Flow			
Financial Summary	Cash Flow		
Caution! These results are based on a single set of nameplate plant			
performance data applied for user-input number of operating hours per year.			
Annual Electricity Exported		420,8	10^6 kWh
Annual Heat Exported		0	
Annual Fuel Imported		2.976	
Annual Water Imported		356,1	
Annual CO2 Emission		163,1	
Annual Desal Water Exported		0	
Annual Hydrogen Exported			TJ LHV
Annual Syngas Exported			TJ LHV
Annual CO2 Captured			ktonne
Annual Limestone Consumed			ktonne
Annual Lime Consumed		0	ktonne
Annual CO2 Capture Solvent Consumed Annual Combustion Waste Production			ktonne ktonne
Annual FGD Waste/Byproducts Production Annual Activated Carbon Consumed		0	
Total Investment		67.740.050	
Specific Investment			
Initial Equity		20.322.010	
Cumulative Net Cash Flow		143.602.400	
Internal Rate of Return on Investment (ROI)		12,493	
Internal Rate of Return on Equity (ROE)		22,366	
Years for Payback of Equity		5,185	
Net Present Value	27.785.550	-	
Break-even Electricity Price @ Input Fuel Price (i.e. Levelised Cost of Electricity)	0,0498	EUR/kWhr	
Break-even Fuel LHV Price @ Input Electricity Price	6,35	EUR/GJ	

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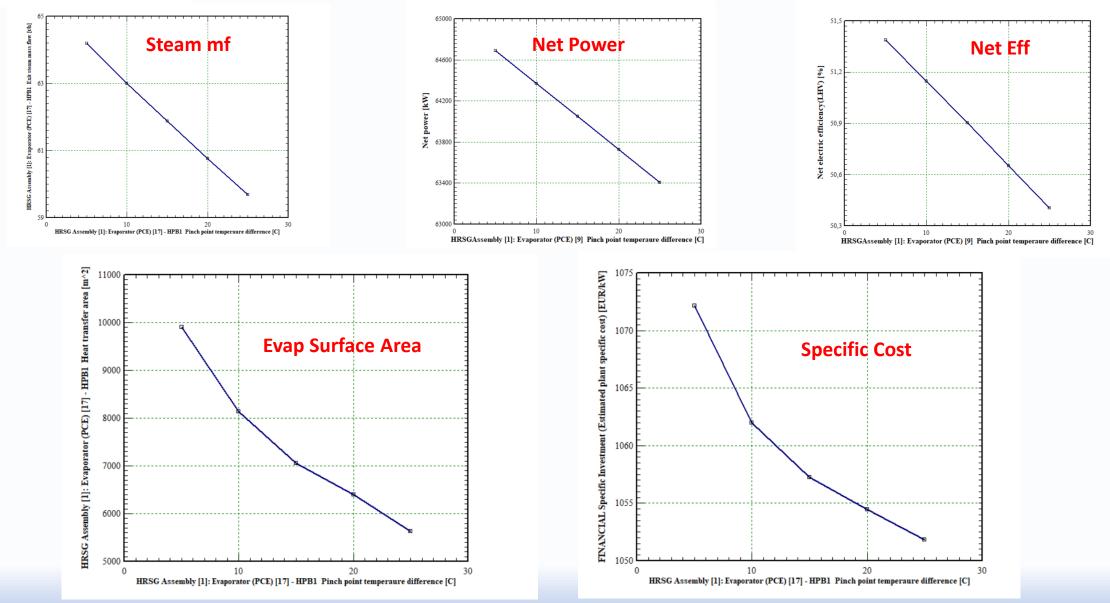


## **Cost estimation in TFX. Comparison**

	r	1	2	3	4	5	6
Mode		TD	ED	ED	ED	ED	ED
ST-HRSG Ass		no	no	yes	yes	yes	yes
Plant Ass		no	no	no	yes	yes	yes
Non Flowsheets	-	no	no	no	no	yes	yes
Economics		TFX	TFX	TFX	TFX	TFX	=GTP
	· · · · · · · · · · · · · · · · · · ·						
Gross Power	MW	65,5	65,4	65,8	65,8	65,8	65,8
Net Power	MW	64,1	64,0	64,3	64,1	64,0	64,0
Net Elect. Eff	%	50,86	50,86	51,12	50,93	50,9	50,9
Auxiliary Power	MW	1,4	1,4	1,5	1,7	1,8	1,8
	·i	1	i				
Contractor's Internal Cost	M€	No Cost	19,7	31,3	46,3	49,1	49,1
Contractor's Price	M€		22,8	37,0	55,2	59,3	62,1
Total Owner's Cost	M€		24,6	39,8	60,1	64,6	67,7
	€/kW		384	619	938	1.009	1.058
	%		36%	59%	89%	95%	100%
ROI	%						12,5
NPV	M€						27,8
LCOE	€/MWh						49,8



# **Techno Economic Optimization**

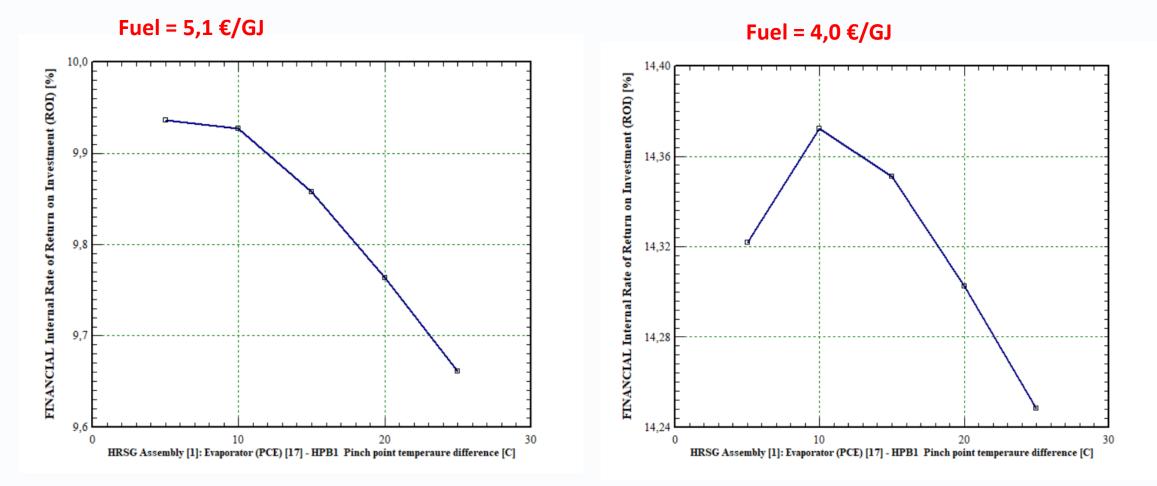


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# **Techno Economic Optimization**

**ROI Calculation** 





# **Q & A Session**

- Please forward your questions on the WebEx Chat
- Further questions by email to: info@thermoflow.com

- PP Presentation will be available on the Website / Tutorials
- Video will be available on the Service Center



# Thank you!

IGNACIO MARTIN Málaga – SPAIN martin@thermoflow.com

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